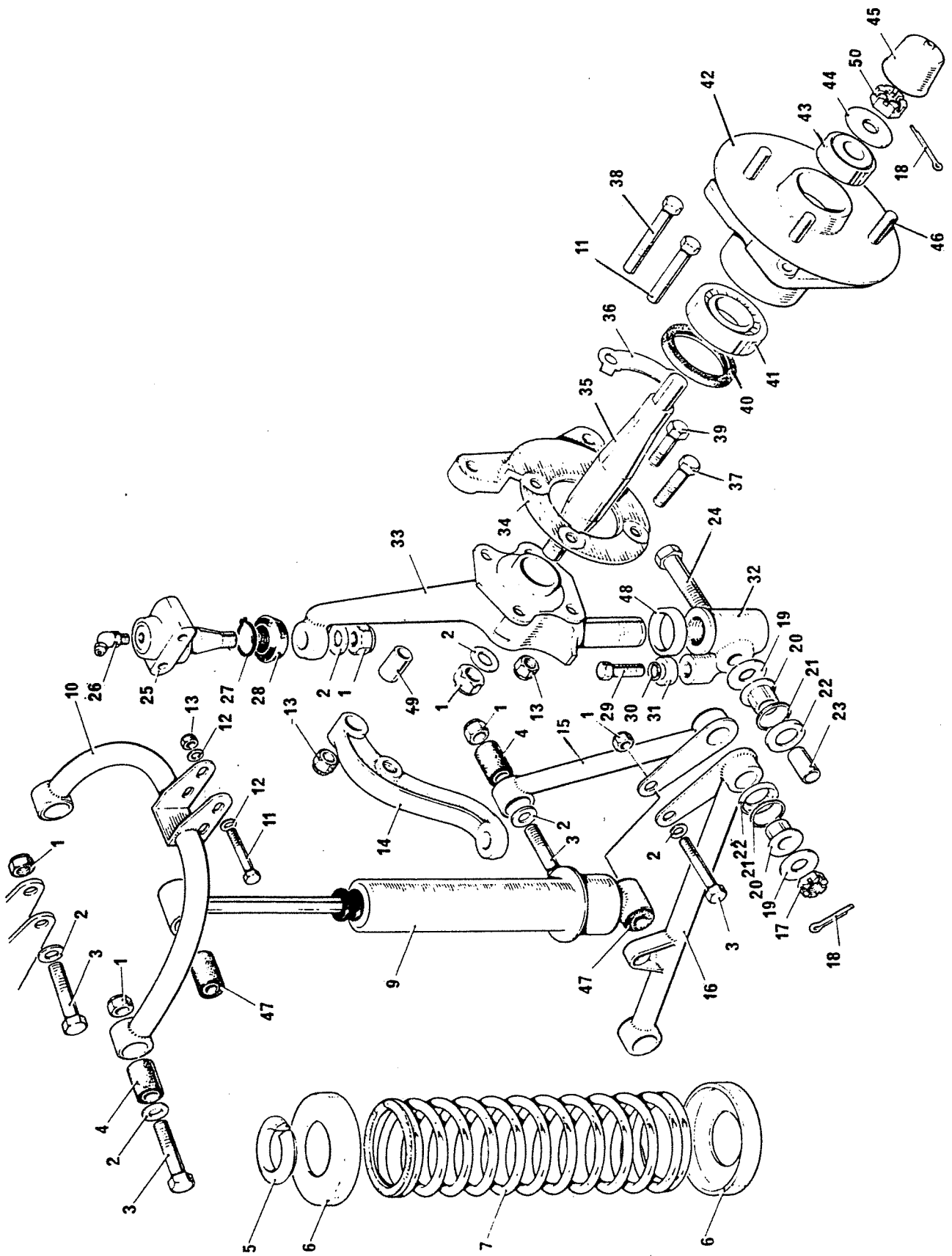


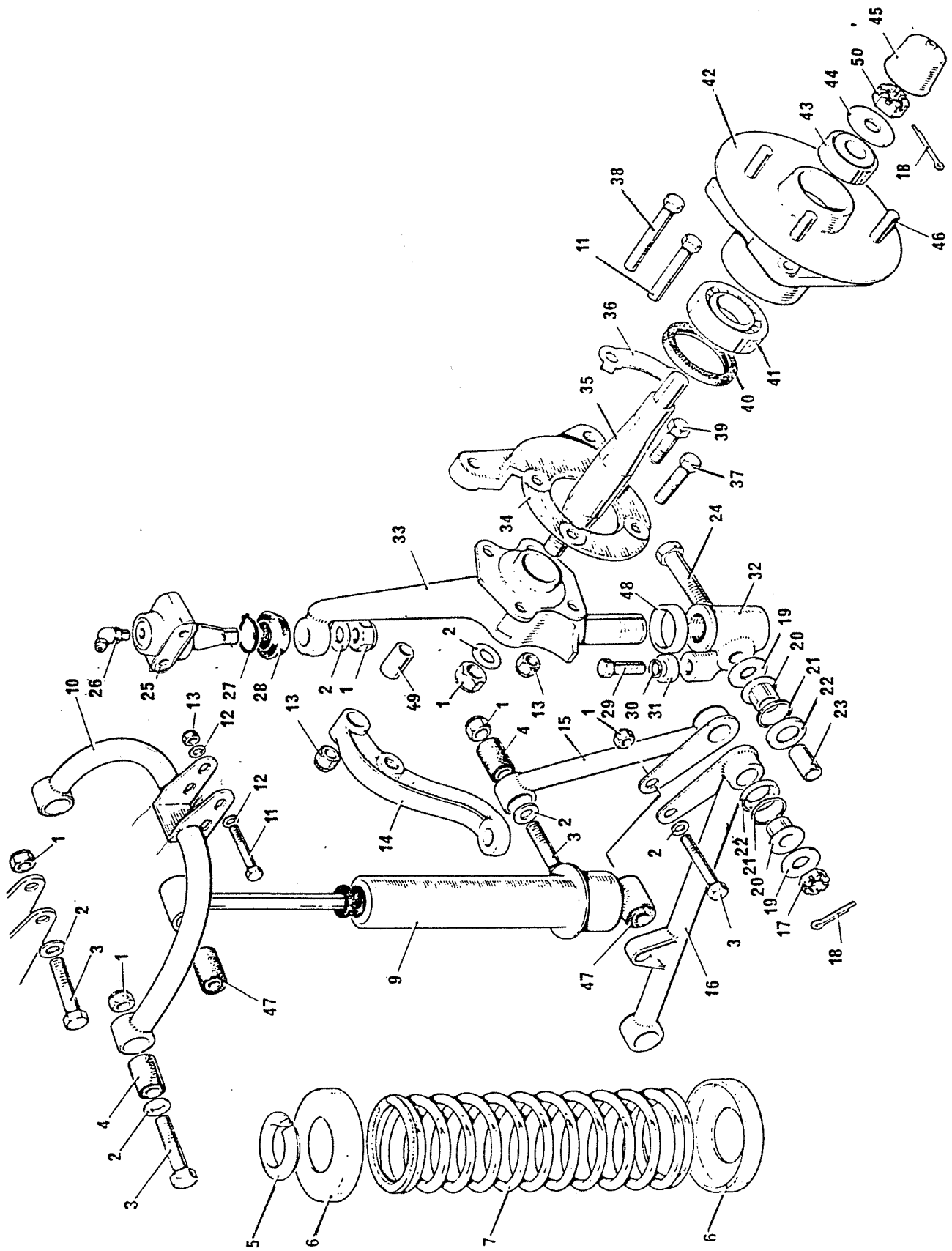
SECTION 4

Suspension & Steering Assemblies



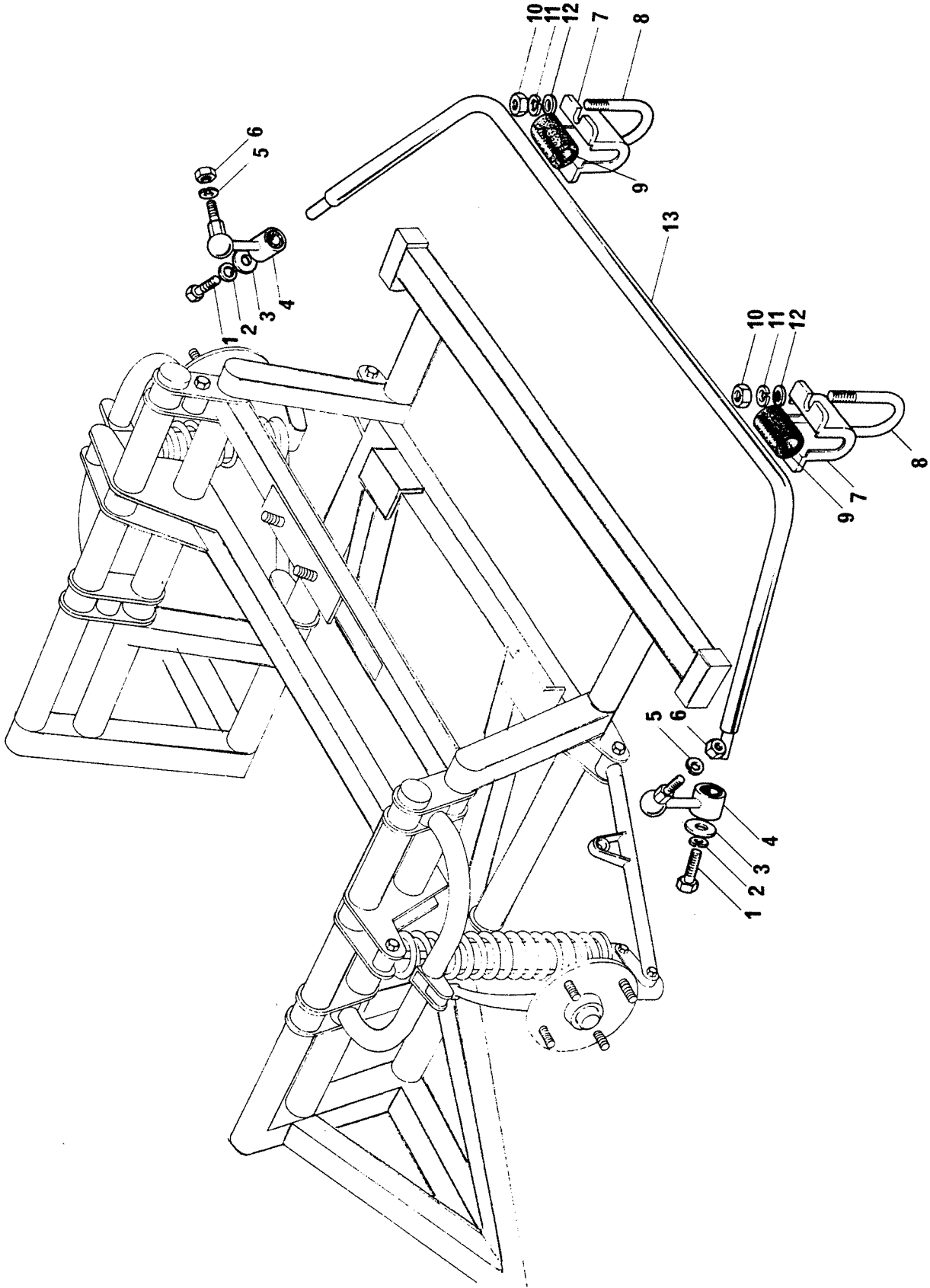
FRONT SUSPENSION

ITEM NO.	PART NO.	DESCRIPTION.	QTY
	15598	FRONT SUSPENSION UNIT COMP. L/S.	1
	15599	FRONT SUSPENSION UNIT COMP. R/S.	1
1	03013	NUT SELF LOCK ½" U.N.F.	12
2	04013	WASHER PLAIN ½" i.d.	12
3	01018	BOLT HEX HEAD ½" U.N.F. X 2½" LONG.	12
4	15428	BUSH RUBBER.	8
5	15604	RING RETAINING.	2
6	15605	RETAINER SPRING.	4
7	15606	SPRING.	2
8	15607	NO LONGER AVAILABLE (USE 15606)	-
9	15086	SHOCK ABSORBER.	2
10	10185	UPPER WISHBONE L/S.	1
	10186	UPPER WISHBONE R/S.	1
11	01019	BOLT HEX HD. 3/8" U.N.F. X 3" LONG.	6
12	04004	WASHER PLAIN 3/8" i.d.	24
13	03012	NUT SELF LOCKING 3/8" U.N.F.	12
14	15612	STEERING ARM L/S.	1
	15613	STEERING ARM R/S.	1
15	10187	LOWER WISHBONE ARM FRONT L/S.	1
	10188	LOWER WISHBONE ARM FRONT R/S.	1
16	10189	LOWER WISHBONE ARM REAR L/S.	1
	10190	LOWER WISHBONE ARM REAR R/S.	1
	15618	TRUNNION REPAIR KIT COMPRISING:	-
17	03014	NUT CASTLE 9/16" U.N.F.	2
18	05002	PIN SPLIT 1/8" DIA.	2
19	04016	WASHER SPECIAL 9/16" i.d. X 1.3/8" o.d.	8
20	15619	BEARING NYLON.	8
21	15620	RING SEALING.	8
22	15621	SHIELD WATER.	8
23	15622	DISTANCE PIECE.	4
		<u>NOTE: ITEMS 17 to 23 INCLUSIVE ARE SUPPLIED IN TRUNNION KIT. 15618</u>	
24	01020	BOLT HEX HEAD 9/16" U.N.F. X 4½" LONG.	2
25	15625	BALL JOINT (COMPRISING ITEMS 25/26/27 28).	2
26	15624	45° GREASE NIPPLE.	2
27	15626	CLIP GAITER.	2
28	15627	GAITER.	2
		<u>NOTE: ITEMS 26/27/28 ARE NOT SUPPLIED SEPARATELY.</u>	
29	02009	SETSCREW SPECIAL HEX HEAD 5/16" U.N.F. X 1" LONG.	2
30	04003	WASHER SPRING 5/16" i.d.	2
31	15632	STOP STEERING LOCK.	2
32	15633	TRUNNION L/S.	1
	15634	TRUNNION R/S.	1
	15618	TRUNNION KIT.	1



FRONT SUSPENSION

<i>Item No.</i>	<i>Part No.</i>	<i>Description</i>	<i>Qty.</i>
33	15635	Vertical link L.H.	1
	15636	Vertical link R.H.	1
34	15637	Plate, mounting, brake caliper L.H.	1
	15638	Plate, mounting, brake caliper R.H.	1
35	15639	Stub axle	2
36	15640	Washer, twin-tab	4
37	01021	Bolt, hex. hd., 3/8" U.N.F. x 1 3/8" long	2
38	01022	Bolt, hex. hd., 3/8" U.N.F. x 3.38" long	2
39	01023	Bolt, hex. hd., 3/8" U.N.F. x 3/4" long	2
40	15644	Seal, oil	2
41	15645	Bearing, taper roller, inner	2
42	15646	Hub assembly	2
43	15647	Bearing, taper roller, outer	2
44	15648	Washer, 'D'	2
45	15650	Cap. grease	2
46	05025	Stud, wheel	8
47	15603	Bush, rubber	4
48	15652	Seal	2
49	15532	Distance piece	2
50	03043	Nut, castellated, 1/2" U.N.F.	2

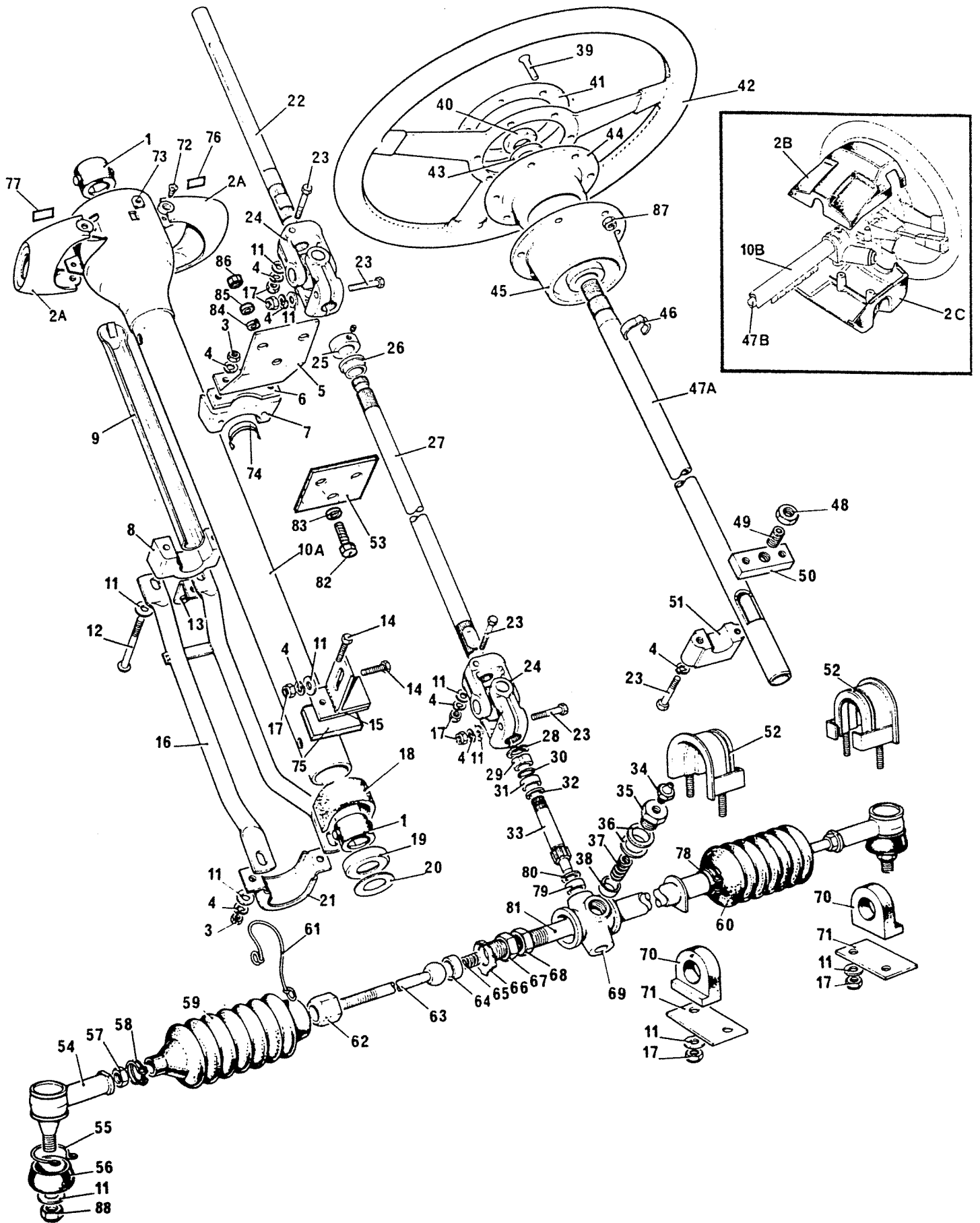


ANTI-ROLL BAR

<i>Item No.</i>	<i>Part No.</i>	<i>Description</i>	<i>Qty.</i>
1	01024	Bolt, hex. hd., 3/8" U.N.F. x 2" long	2
2	04005	Washer, spring, 3/8" i.d.	2
3	04004	Washer, plain, 3/8" i.d.	2
4	15659	Link, anti-roll bar	2
5	04017	Washer, spring 7/16" i.d.	2
6	03015	Nut, 7/16" U.N.F.	2
7	15661	Clamp	2
8	10198	U-bolt	2
9	15662	Bush, mounting	2
10	03002	Nut, 5/16" U.N.F.	4
11	04003	Washer, spring, 5/16" i.d.	4
12	04002	Washer, plain, 5/16" i.d.	4
13	10199	Bar, anti-roll	1

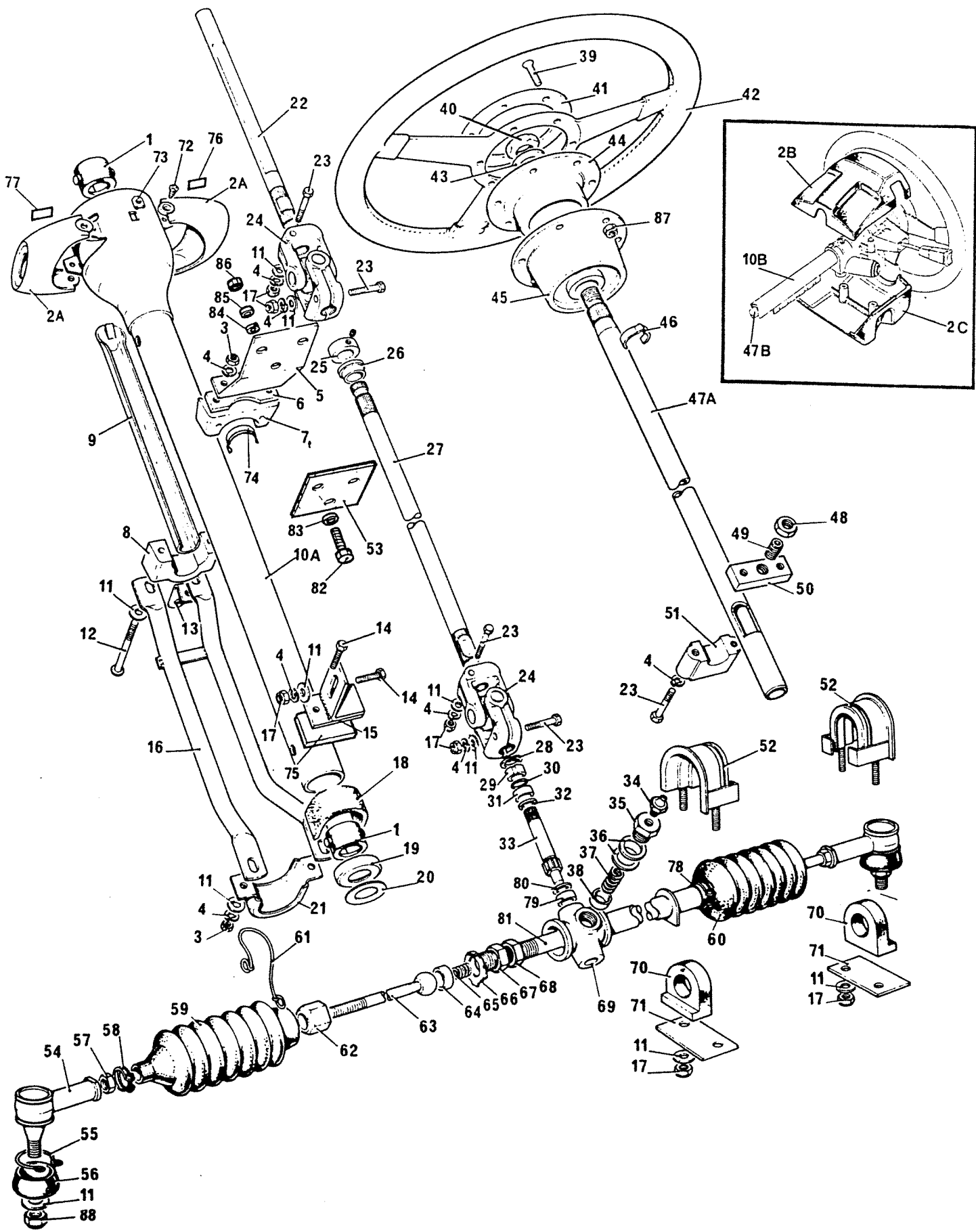
STEERING COLUMN

<i>Item No.</i>	<i>Part No.</i>	<i>Description</i>	<i>Qty.</i>
	15667	Steering column assembly (up to Chassis No. 4303)	1
	15668	Steering column assembly R.H.D. (from Chassis No. 4304)	1
	15669	Steering column assembly L.H.D. (from Chassis No. 4304)	1
	15744	Rack and pinion assembly R.H.D.	1
	15745	Rack and pinion assembly L.H.D.	1
1	15670	Bearing, rubber	2
2A	15673	Cowl (up to Chassis No. 4303)	2
2B	15671	Cowl R.H.D. top (from Chassis No. 4304)	1
	15674	Cowl L.H.D. top (from Chassis No. 4304)	1
2C	15672	Cowl R.H.D. bottom (from Chassis No. 4304)	1
	15675	Cowl L.H.D. bottom (from Chassis No. 4304)	1
3	03002	Nut, 5/16" U.N.F.	4
4	04003	Washer, spring, 5/16" i.d.	11
5	10200	Bracket, steering column to fascia	1
6	15676	Spacer piece	1
7	15677	Block, support	1
8	15678	Clamp, support	1
9	15679	Channel, wire protection (up to Chassis No. 4303)	1
10A	15680	Tube, outer (up to Chassis No. 4303)	1
10B	15614	Tube, outer (from Chassis No. 4304)	1
11	04002	Washer, plain 5/16" i.d.	15
12	02010	Screw, spc. hd., 5/16" U.N.F. x 2½" long	2
13	15683	Bracket (up to Chassis No. 4303)	2
14	01007	Bolt, hex. hd., 5/16" U.N.F. x 1½" long	3
15	15685	Bracket, support	1
16	15686	Strengthening arm (up to Chassis No. 4303)	1
17	03016	Nut, self-locking, 5/16" U.N.F.	9
18	15688	Packing, felt	1
19	15689	Cap, abutment	1
20	15690	Washer, special	1
21	15691	U-clamp special	1
22	15692	Steering column, middle	1
23	01025	Bolt, hex. hd. 5/16" U.N.F. x 1.5/8" long	6
24	025H 028A	Universal joint assembly	2
25	15696	Locking ring c/w grub screw	1
26	15697	Bush, phosphor bronze (replaced by Part No. 15695)	1
	15695	Bush, nylon (replaces Part No. 15697)	1
27	15698	Steering column, lower	1
28	15699	Circlip	1
29	15700	Collar	1
30	15701	'O' ring	1
31	15702	Bush, special	1
32	15703	Spacer	1
33	15704	Pinion R.H.D.	1
	15705	Pinion L.H.D.	1
34	01055	Bolt, special	1



STEERING COLUMN

<i>Item No.</i>	<i>Part No.</i>	<i>Description</i>	<i>Qty.</i>
35	15706	Screwed Cap	1
36	15707	Shim, adjusting, special	A/R
	15710	Shim, adjusting, special	A/R
	15711	Shim, adjusting, special	A/R
37	15708	Spring	1
38	15709	Adaptor sleeve	1
39	02011	Screw, round hd., 2B.A. x ¾" long	6
40	03017	Nut, 11/16" U.N.F. (up to Chassis No. 4303)	1
	15616	Nut, special (from Chassis No. 4304)	1
41	15712	Ring, retaining	1
42	15713	Steering wheel	1
	15752	Steering wheel, Formula	1
N/I	15754	Cap, steering wheel centre, Formula	1
43	04018	Washer, plain 11/16" i.d.	1
44	15765	Hub, steering wheel, inner	1
	15747	Hub, steering wheel, inner (Astrali)	1
	15757	Hub, steering wheel (100+)	1
45	15716	Hub, steering wheel, outer (up to Chassis No. 3055)	1
	15743	Hub, steering wheel, outer (from Chassis No. 3056)	1
	15748	Hub, steering wheel, outer (Astrali)	1
N/I	15749	Cap, steering wheel centre (Astrali)	1
46	15717	Trafficator cancelling strip (up to Chassis No. 4303)	1
47A	15718	Steering column, upper (up to Chassis No. 4303)	1
47B	15615	Steering column, upper (from Chassis No. 4304)	1
48	03018	Locknut, 3/8" UNF	1
49	02012	Screw, socket grub, 3/8" UNF x 11/16" long	1
50	15721	Plate, locating	1
51	15722	Clamp, steering column	1
52	15723	Clamp assembly	2
53	10204	Spacer block	1
54	15724	Track rod end	2
55	15725	Clip	2
56	15726	Gaiter assembly	2
57	03019	Locknut, ½" U.N.F.	2
58	05021	Clip, bellows, small	2
*59	15731	Bellows R.H.	1
*60	15732	Bellows L.H.	1
61	05022	Clip, bellows, large	1
62	15734	Housing, ball	2
N/I	15758	Ball pin kit, steering	2
63	15735	Pin, ball	2
64	15736	Socket, ball	2
65	15737	Spring	2
66	15738	Shim	2
67	15739	Adaptor	A/R
			2



STEERING COLUMN

<i>Item No.</i>	<i>Part No.</i>	<i>Description</i>	<i>Qty.</i>
68	15740	Locknut	2
69	15741	Rack and pinion body R.H.D.	1
	15746	Rack and pinion body L.H.D.	1
70	15742	Mounting, rubber	2
71	10202	Plate, mounting	1
72	02031	Screw, special, Phillips hd. (up to Chassis No. 4303)	2
73	03039	Nut, fix, special (up to Chassis No. 4303)	2
74	15714	Spring	1
75	15719	Packing, felt	1
76	15720	Decal, lights (up to Chassis No. 4303)	1
77	15727	Decal, indicator R.H.D. (up to Chassis No. 4303)	1
	15728	Decal, indicator L.H.D. (up to Chassis No. 4303)	1
78	05023	Clip, medium	1
79	15693	Bush	1
80	15730	Spacer	1
81	15733	Rack	1
82	01014	Bolt, hex. hd. ¼" U.N.F. x 2" long	3
83	04008	Washer, plain, ¼" i.d.	3
84	04009	Washer, spring, ¼" i.d.	3
85	04012	Washer, penny, ¼" i.d. x 1" o.d.	3
86	03008	Nut, ¼" U.N.F.	3
N/I	02056	Screw, special for cowl on steering column	2
87	03007	Nut, 2 BA	6
88	03015	Nut, 7/16" U.N.F.	2

